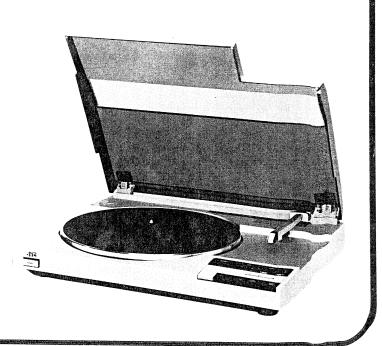
# 



MODEL L-L1

LINEAR TRACKING FULLY AUTOMATIC TURNTABLE



## **Safety Precaution**

- The design of this product contains special hardware, many circuits and components specially for safety purposes.
  - For continued protection, no changes should be made to the original design unless authorized in writing by the manufacturer. Replacement parts must be identical to those used in the original circuits. Service should be performed by qualified personnel only.
- 2. Alterations of the design or circuitry of the product should not be made. Any design alterations or additions will void the manufacturer's warranty and will further relieve the manufacturer of responsibility for personal injury or property damage resulting therefrom.
- 3. Many electrical and mechanical parts in the product have special safety-related characteristics. These characteristics are often not evident from visual inspection nor can the protection afforded by them necessarily be obtained by using replacement components rated for higher voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in the parts list of Service manual. Electrical components having such features are identified by shading on the schematics and by ( A ) on the parts list in Service manual. The use of a substitute replacement which does not have the same safety characteristics as the recommended replacement part shown in the parts list in Service manual may create shock, fire, or other hazards.
- 4. The leads in the products are routed and dressed with ties, clamps, tubings, barriers and/or the like to be separated from live parts, high temperature parts, moving parts and/or sharp edges for the prevention of electric shock and fire hazard.
  - When service is required, the original lead routing and dress should be observed, and they should be confirmed to be returned to normal, after re-assembling.

Leakage current check (Safety for electrical shock hazard)

AC voltmeter.

After re-assembling the product, always perform an isolation check on the exposed metal parts of the Products (antenna terminals, knobs, metal cabinet, screw heads, earphone jack, control shafts, etc.) to be sure the product is safe to operate without danger of electrical shock.

Do not use a line isolation transformer during this check.

- Plug the AC line cord directly into the AC outlet.
   Using a "Leakage Current Tester", measure the
   leakage current from each exposed metal part of the
   cabinet, particularly any exposed metal part having a
   return path to the chassis, to a known good earth
   ground (water pipe, etc.). Any leakage current must
   not exceed 0.5 mA AC (r.m.s.).
- Alternate check method Plug the AC line cord directly into the AC outlet. Use an AC voltmeter having 1,000 ohms per volt or more sensitivity in the following manner. Connect a 1500  $\Omega$  10 W resistor paralleled by a 0.15  $\mu$ F AC-type capacitor between an exposed metal part and a known good earth ground (water pipe, etc.). Measure the AC voltage across the resistor with the

Move the resistor connection to each exposed metal part, particularly any exposed metal part having a return path to the chassis, and measure the AC voltage across the resistor. Now, reverse the plug in the AC outlet and repeat each measurement. Any voltage measured must not exceed 0.75 V AC (r.m.s.). This corresponds to 0.5 mA AC (r.m.s.).

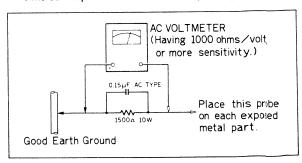
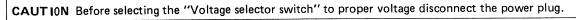


Fig. 1

#### CHECKING YOUR LINE VOLTAGE (For U.S. Military Market and Other Countries)

Before inserting the power plug, please check this setting to see that it corresponds with the line voltage in your area. If it doesn't, be sure to adjust the voltage selector switch to the proper setting before operating this equipment. The voltage selector switch is located underneath the platter on the cabinet.





### **Features**

- Linear tracking tonearm
- Fully automatic mechanism
- Plug-in MM cartridge
- Independent suspension system permits greater howling margin.

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## 1. Specifications

#### **MOTOR SECTION**

Motor : DC servo-motor
Drive system : Belt drive
Speeds : 33-1/3, 45 rpm
Wow and flutter : 0.045 % (WRMS)
Signal-to-noise ratio : 70 dB (DIN-B)

**TONEARM SECTION** 

Type : Linear tracking statically balanced

low-mass arm

Effective length : 157 mm
Tracking error : 25'

CARTRIDGE SECTION (Except for U.S.A.)

Model : MD-1045

Type : Low mass type, moving magnet

(MM)

Frequency response : 10 Hz - 25,000 Hz

Output : 2.5 mV (1 kHz, 50 mm/sec lateral)

Channel separation : 25 dB (1 kHz) (Test record

TRS-1)

Load resistance : 47 kohms

Compliance :  $9 \times 10^{-6}$  cm/dyne (Dynamic)

Stylus tip : 0.6 mil diamond

Stylus : DT-45

Optimum tracking

force : 1.25 g

**GENERAL** 

Dimensions :  $97(H) \times 435(W) \times 360(D)$  mm

Net weight : 4.5 kg (9.9 lbs)

Accessories

driver ..... for U.S.A.)

#### POWER SPECIFICATIONS

Countries	Line Voltage & Frequency	Power Consumption
U.S.A. & CANADA	AC 120 V, 60 Hz	
EUROPE & W. GERMANY	AC 220 V∿, 50 Hz	
U.K. & AUSTRALIA	AC 240 V∿, 50 Hz	10 watts
U.S. MILITARY MARKET & OTHER AREAS	AC 110/120/220/240 V vselectable, 50/60 Hz	

Design and specifications subject to change with out notice.

#### 2. Service Precautions

- (1) When replacing parts marked  $\triangle$ , be sure to use the specified parts to ensure safety.
- (2) When removing the tonearm, motor, mechanism, etc., be sure to check or adjust the lead-in position.
- (3) When servicing the motor for proper speed, be sure to install it level.
- (4) Since the rotor of the motor uses magnets, be careful to avoid iron powder, etc. when servicing.
- (5) The power cord is connected to the primary lead wires of the power transformer using a solderless connector. When this connector has to be replaced to replace the transformer, etc., be sure to check the new connector connection.
- (6) The lubricants listed below are employed in the L-L1; do not use other than those specified.

Name	Application place
Furoyl GP-501A Furoyl GB-TS-1	Engagement section between worm and worm gear Engagement section between both ends of worm ass'y and bearing stand Engagement section between pully (M) and shaft
Anderole 732	Mechanism base: Engagement section between roller and shaft Thrust sliding section between roller and mechanism base
GP-608	Pipe

(7) This unit has a construction in which the bottom board floats on springs away from the cabinet.

With this construction, the playback system including the cartridge, etc. is isolated from the effects of sound pressure, etc. on the cabinet and dust cover. This leads to a greatly improved howling margin.

After completion of repairs, be careful that the cabinet and the bottom board are not connected by shaping the wires correctly before joining them.

- (8) Handling the flat card (very thin parallel wire) For the above construction, this unit employs a flat card with low mechanical resistance to connect the board ass'ies on the cabinet and bottom board sides. When handling this, pay attention to the following points:
  - 1) Do not bend the terminal section too much.



Fig. 2

- 2) When inserting into the socket.
  - a) Hold the wire section and section A together.
  - b) Paying attention to the direction, insert it into the socket fully until it stops.

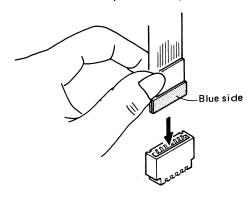
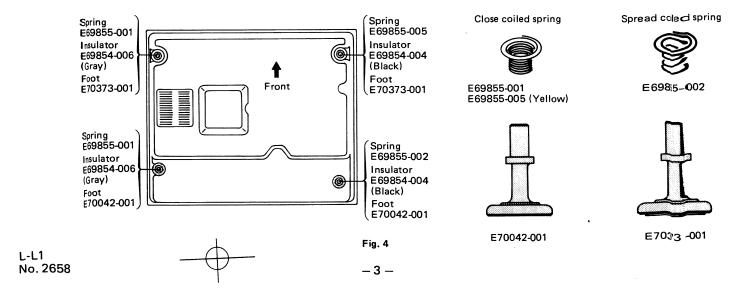


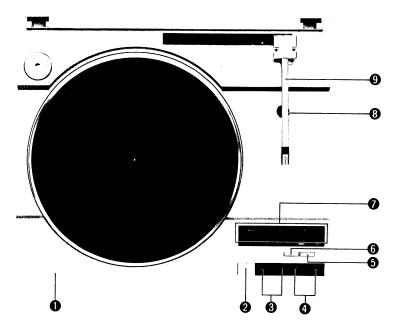
Fig. 3

- 3) When replacing the socket.
  - a) Do not apply a soldering iron for a long time.
  - b) Be careful the copper foil does not peel off the board.

## 3. Foot Ass'y and Installation Positions



## 4. Names of Parts and Their Functions



#### • POWER switch

ON ( - ) : Press to set to this position to turn the power on; the indicators will light.

STAND BY: Press to set to this position to turn the (\_\_\_) power off.

Note:

Even when the POWER switch is off, this turntable consumes a small amount of electricity (2.5 watts). Disconnect the power cord to turn the electricity off completely.

#### REPEAT button

Press this button to repeat a record. The REPEAT indicator will light. To release this function, press it again; the indicator will go out.

#### Tonearm movement control (<,>)

- Press this side to move the tonearm to the left, the tonearm stops when the button is released.
- > : Press this side to move the tonearm to the right, the tonearm stops when the button is relased.

#### UP/DOWN & START/STOP button

UP/DOWN: Press this side to lift or lower the tonearm. Use this function for manual operation or when you want to stop playing temporarily in the middle of a record. When playing records manually, move the tonearm to the required position using the tonearm movement control, then press this button to lower the tonearm.

START/STOP: Press this side to play a record or to stop the playing of the record. When this is pressed to start playing a record, it acts as the start button and when this is pressed while a record is being played, it acts as the stop button.

#### Note:

When using the UP/DOWN & START/STOP button or the < ,> button, be sure to press one end of the button.

#### SPEED button

Set this button according to the speed of the record. The corresponding speed indicator will light.

#### 6 SIZE button

Set this button according to the size of the record. The corresponding size indicator will light.

#### 1 Indicators

**REPEAT** indicator:

Lights red when the REPEAT button is set to on.

17 size indicator:

Lights red when 17-cm is selected with the SIZE button. 30 size indicator:

Lights red when 30-cm is selected with the SIZE button. 45 speed indicator:

Lights green when 45 rpm is selected with the SPEED button.

33 speed indicator:

Lights green when 33-1/3 rpm is selected with the SPEED button.

#### Note:

When the power is applied, the "30" and "33" indicators light.

#### Arm rest

#### 9 Linear tracking tonearm

In record cutting, a linear tracking arm is used to cut a groove with very close correspondence to the original signal

To enable the tonearm to follow the signal in exactly the same way as in record cutting, it is preferable to have a tonearm working on the same linear tracking principles. The main advantages of this tonearm are:

- 1. Because there is almost no tracking error, high frequency harmonic distortion is eliminated.
- 2. Because no inside force is generated, the pressure of the stylus on the left and right walls of the groove is equal so that channel separation is improved, tracking ability is better and intermodulation distortion is greatly reduced.
- 3. Because the tonearm is shorter, its weght is reduced; this improves tracking ability togethe with low frequency response.

#### 5. Removal Procedures

#### 5-(1) Replacement of stylus

How to remove the old stylus (Figs. 5 and 6)

Hold the cartridge and press the end of the stylus assembly in the direction of the arrow.

How to fit a new stylus (Figs. 5 and 6)

Being careful not to touch the stylus tip, fit the stylus assembly on the cartridge in the direction of the arrow.

Note:

The service life of the stylus depends on conditions of use; the standard is between 800 and 1600 hours.

#### 5-(2) Replacement of cartridge

- 1. Remove the cartridge fixing screw (Fig. 7).
- 2. Pull the cartridge forward as shown in Fig. 8.

#### Note:

A plug-in cartridge is used for the L-L1. Therefore, specify a  $\boxed{\text{T4P}}$  type cartridge when purchasing a new cartridge.

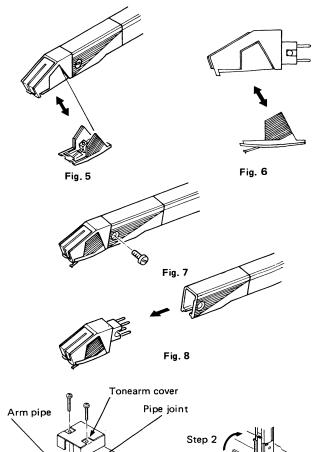
#### 5-(3) Removal of cabinet

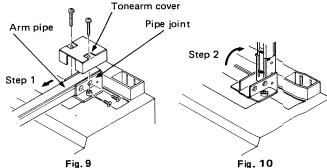
- Remove the four foot mounting screws from the bottom board.
- (2) Remove the cord stopper of the signal cord.
- (3) Remove the tonearm cover and the two pan head screws in the base of the arm as shown in Fig. 9. In addition, be sure to cover the stylus with the stylus cover to protect it.
- (4) While holding the pipe joint by hand, pull the arm pipe slightly towards you (Step 1) and lift the arm pipe until it stops. (Step 2)
- (5) Remove the cabinet cover at the base of the arm. (Step 3) (Move out the cabinet cover to the rear while pressing down the area marked by an arrow as shown in Fig. 11.)
- (6) Set up the cabinet paying attention to the arm and rest sections.

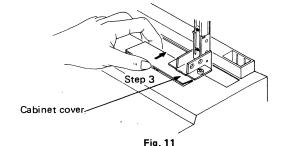
At this time, note that the cabinet and the bottom cover are joined using wires, etc.

## 5-(4) Removal of arm angle photocoupler P.C. board

- 1. Remove the stopper screw. (Fig. 13)
- 2. Turn the screw counterclockwise as shown in Fig. 12. Then, in the state in Fig. 12, pull out the board.







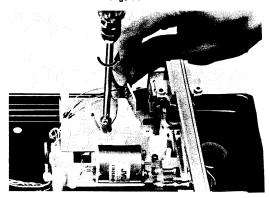


Fig. 12

## 5-(5) Replacement of cueing motor and installation of elevator

- 1. To remove the motor, remove screws 1 and 2 as shown in Fig. 13.
- 2. After replacing the motor, install the elevator in the following procedure.
  - (1) Set the arm height adjustment cam "A" as shown in Fig. 14 in reference to the elevator lever.
  - (2) While pushing the elevator lever against cam "A" with a finger, turn the lead terminal section of the motor rotor fully clockwise, then return it about  $8^{\circ}$  and tighten the setscrew.
    - (In the state that the lead terminal section is returned about  $8^{\circ}$ , its clearance from the resin part is about 2 mm as shown in Fig. 15.)
- Notes: 1. After setting the elevator lever, lock the setscrew with adhesive.
  - 2. After replacing the cueing motor, be sure to perform all adjustments again.

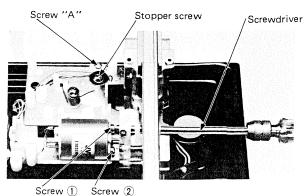


Fig. 13

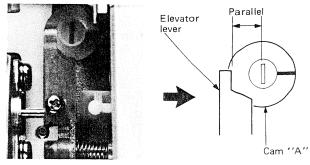
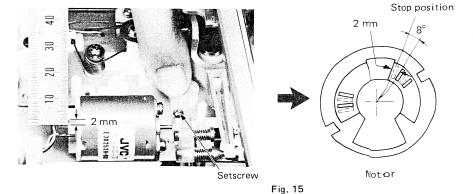


Fig. 14



#### 5-(6) Removal of arm ass'y

- 1. Remove screw "A" (in Fig. 13), then remove the mechanism base ass'y from the bottom board.
- 2. Unsolder the lead wires of the tonearm.
- 3. Untighten the screw shown in Fig. 16, then pull out the stopper.
- 4. Pull out the arm ass'y upwards.

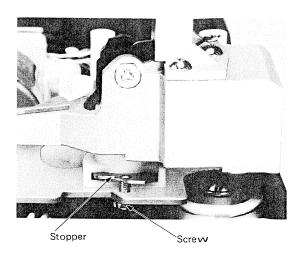
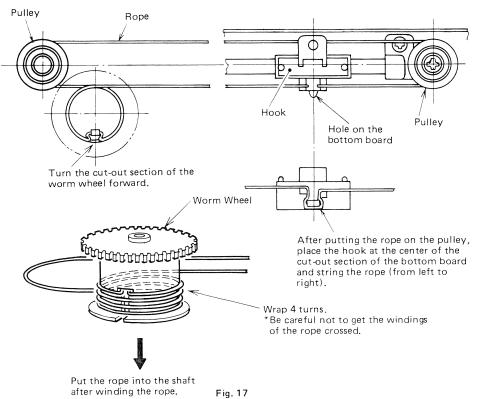


Fig. 16

## 6. Rope Stringing



## 7. Adjustment Procedures

#### 7-(1) Arm parallel adjustment

With the elevator lever lifted up, adjust so that the center line of the pipe arm and the longitudinal outline of the bottom board are parallel using pin "b". (Fig. 18)

#### 7-(2) Stylus height adjustment

- (1) With the elevator lifted up, adjust the height from the record surface to the cartridge body using cam "A". (Fig. 19)
  - Note: Cam "A" has no directionality.
- (2) After adjusting the stylus height, adjust the clearance between pin "a" and the under side of the lever of the tonearm to about 0.1 mm by turning pin "a". (Fig. 20) (The clearance should be as small as possible.)

Note: Pin "a" turns 360°, but adjust in the right angular range of 180°. (Adjust with pin "a" set toward the pivot center.)

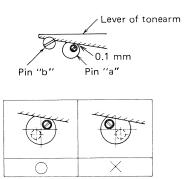


Fig. 20

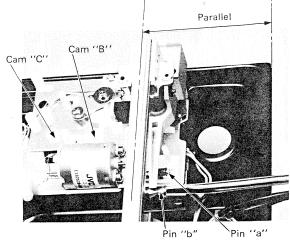


Fig. 18

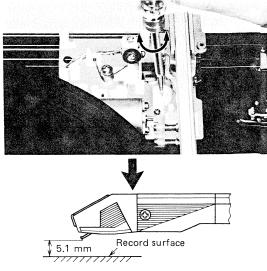


Fig. 19

#### 7-(3) Offset adjustment

- (1) Move the arm to the left to release it from the rest.
- (2) Lift the elevator.
- (3) Adjust the output voltage of the arm offset angle detecting photointerrupter to 25 mV 35 mV by turning cam "B". This output voltage is measured between test points TP-1 and TP-2 with a short between TP-3 and TP-4.

#### 7-(4) Lead-in adjustment

Adjust the 30-cm lead-in count to  $23\pm2$  by turning cam "C". In addition, check the 17-cm lead-in and lead-out.

	Test record	Count	
30 cm lead-in	SS-4343	23 ±2	Adjustment
17 cm lead-in	SS-4445	23 ±5	Check
17 cm lead-out	SS-4445	26 ±2	Check

#### 7-(5) Motor speed adjustment

- (1) Speed check
  - Play back a frequency test record (SS-4141) to measure the frequency deviation.
- (2) 33-1/3 RPM measurement
  - Play back any one of bands 1, 3 and 5 of the frequency test record (SS-4141), then read the frequency on a counter. This reading should be 3150 Hz  $\pm 0.2$  % (3144 to 3156 Hz).
- (3) 45 RPM measurement
  - Set the speed select switch to 45 RPM, play back any one of bands, 2, 4 and 6 of the frequency test record (SS-4141) and read the frequency on a counter. This reading should be 3150 Hz  $\pm 0.2$  % (3144 to 3156 Hz).
- (4) When the measurement value is out of the specified frequency range, adjust the adjustment holes (A and B) on the bottom board in the following procedure. (Fig. 21)
  - 1. Set the speed select switch to "33-1/3", adjust adjustment hole "A" (VR802) to obtain the frequency value in item (2).
  - 2. Switch the speed select switch over to "45", adjust adjustment hole "B" (VR801) to obtain the frequency value in item (3).
  - Notes: 1. Be sure to perform the 33-1/3 RPM adjustment first,
    - When the 33-1/3 RPM adjustment has been performed again after the 45 RPM adjustment, it is needed to carry out the 45 RPM adjustment again.
    - 2. Cover the shank of the screwdriver with PVC tape to protect the bottom case from accidental shorting.

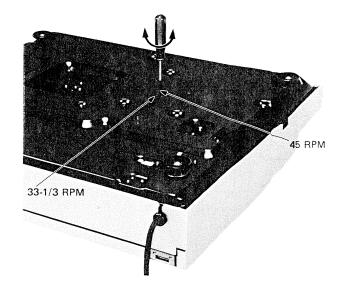
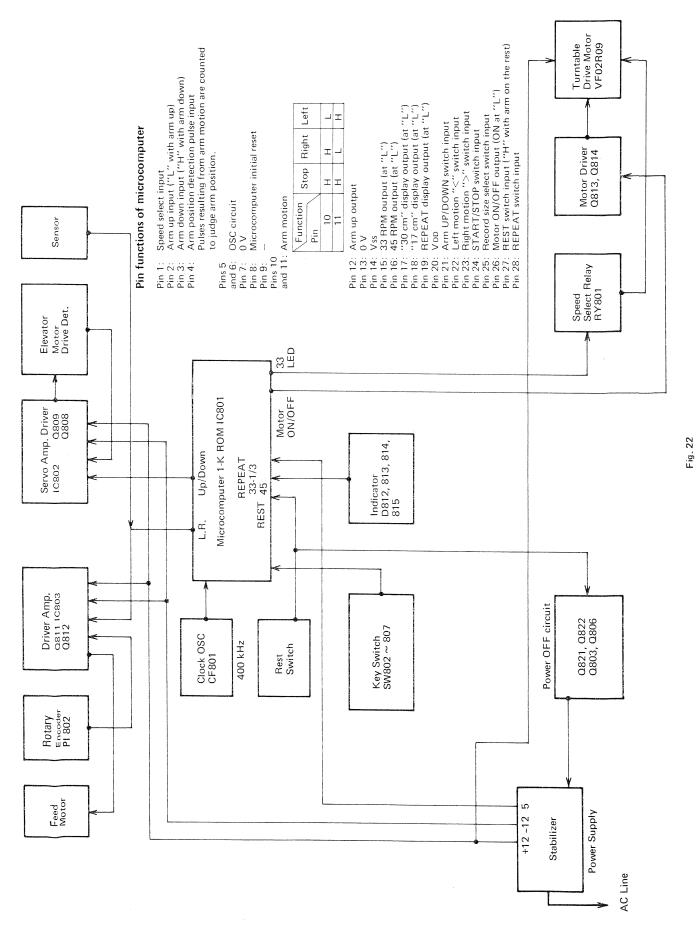
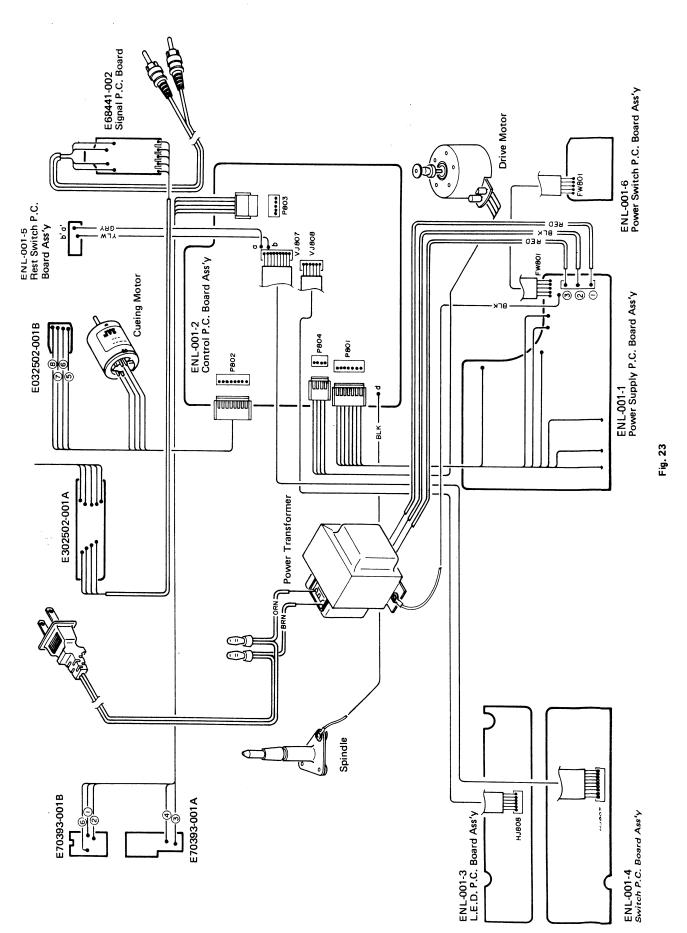


Fig. 21

## 8. Block Diagram



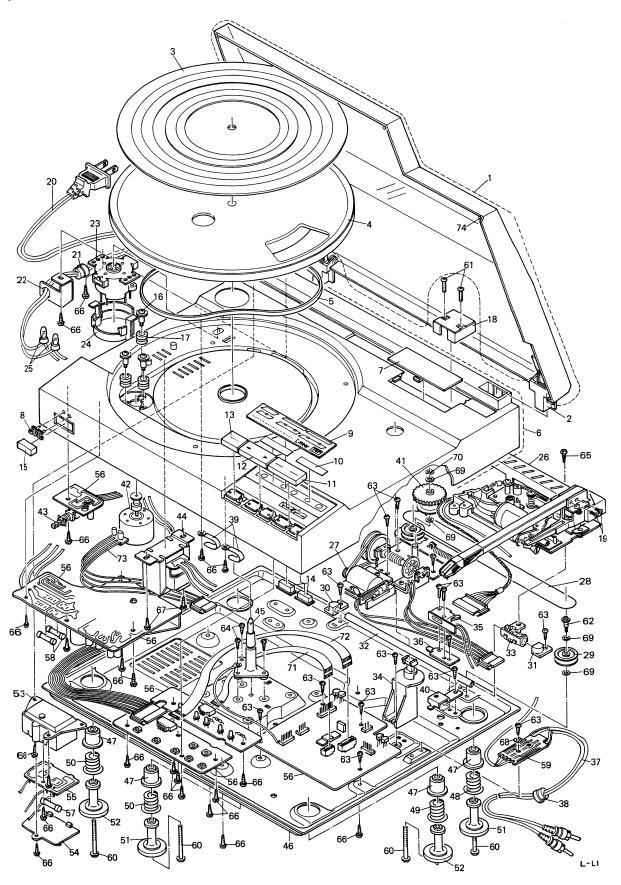
## 9. Connection Diagram



L-L1 No. 26

## 10. Exploded Views and Part Numbers

## 10-(1) Platter and cabinet



Item No.	Part Number	Description	Q'ty
1	E24402-003	Dust Cover Ass'y	1 2
2 3	E70081-001 E24351-001	Hinge Ass'y Platter mat	1
4	E24396-001	Platter	1
5	E301164-001	Belt	1
6	E302683-001	Cabinet Ass'y	1
7 8	E302676-001 E69212-001	Cover Mark	1
9	E302685-001	Ornament	i
10	E70251-001	Sheet	2
11	E302671-004	Button (START/	
12	E301671-003	STOP) Button ("<",">")	1
13	E302672-002	Button (REPEAT)	i
14	E70250-001	Button (SPEED,	
15	E302670-001	SIZE) Button (POWER)	2
16	E66042-004	Special Screw	3
17	E66509-001	Rubber Bushing	3
18	E24399-001	Arm Cover	3 1 2
19 20	SSSP2606N See page 21	Screw Power Cord <u>∧</u>	1
21	See page 21	Cord Stopper A	1
22	E.'0291-001	Bracket	i
23	See page 21	Voltage Selector △	1
24 25	See page 21 See page 21	V. Selector Cover △ Connector △	1 2
26	See page 21	Mechanism Base	
20	See page 13	Ass'y	1
27	See page 13	Motor gear Ass'y	1
28 29	E70476-002 E69850-002	Rope Ass'y Pulley (M)	1
30	E302498-001	Pipe Holder (L)	i
31	E302498-002	Pipe Holder (R)	1
32	E69849-002	Pipe	1
33 34	E70145-002 E302673-001	Hook Ass'y Arm Rest	1
35	QSS1201-034	Slide Switch	i
36	E68712-001	Bracket	1
37	EWP301-002	Signal Cord	1 1
38 39	QHS3876-252 E50670-005	Cord Stopper Wire Clamp	2
40	E69852-001	Bracket	1
41	E302507-001	Gear	1
42	VFO2R09	Motor Ass'y Push Switch	1
43 44	QST4101-E09 See page 21	Power Trans-	'
		former △	1
45	E70247-001	Spindle Ass'y	1
46 47	E 10838-001 E 69854-004	Bottom Board Insulator (Front/	1
7,		Rear, R)	2
	E69854-006	Insulator (Front/ Rear, L)	2
48	E69855-002	Spring (Rear R)	1
49	E69855-005	Spring (Front R)	i
50	E69855-001	Spring (Front/ Rear L)	2
51	E70042-001	Foot (Rear L, R)	2
52	E70042-001 E70373-001	Foot Ass'y (Front	
	Con ma == 04	L, R)	2
53 54	See page 21 See page 21	P.C. Board Case P.C. Board Cover	1 1
5 <del>5</del>	See page 21	P.C. Board Ass'y	
		(TPS-332)	1
56	See page 21	P.C. Board Ass'y (ENL-001)	1
57	See page 21	Fuse (Primary) A	
58	See page 21	Fuse (Secondary)∆	
59 60	E68441-002 GBSF3045Z	Signal P.C. Board Screw	1 4
60	1 GDG1 30402		

A. Jaiety Part	Δ	: 2	Safety	parts
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Item No.	Part Number	Description	Q'ty
61	SDSP2612N	Screw	2
62	E69851-002	Screw	1
63	SBST3006Z	Screw	16
64	SBST3008Z	Screw	3
65	DPSP3008Z	Screw	1
66	SBSF3008Z	Screw	20
67	SBSF3010Z	Screw	2
68	WBS3000N	Washer	1
69	Q03093-817	Washer	2
70	REE3000X	E, Ring	1
71	EWR16E-029SS	Flat Wire	1
72	EWR19E-25SS	Flat Wire	1
73	EWS014-087	Socket Wire Ass'y	1
74	E69897-001	Cushion	3

#### 10-(2) Motor gear ass'y

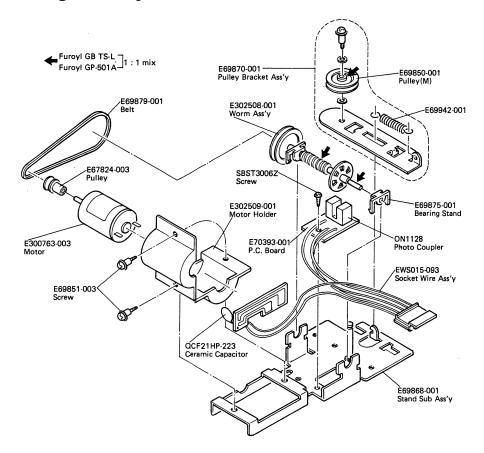


Fig. 25

## 10-(3) Mechanism base ass'y

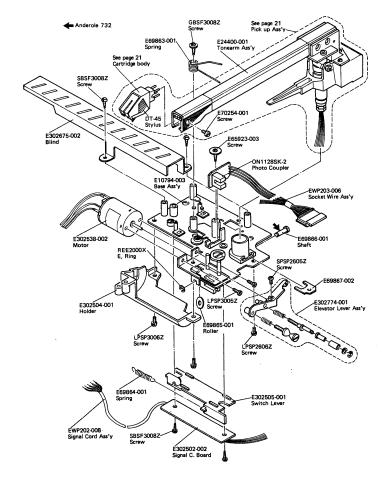
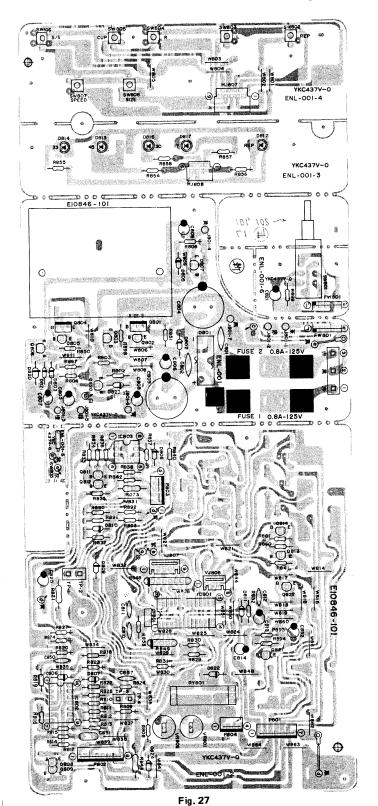


Fig. 26

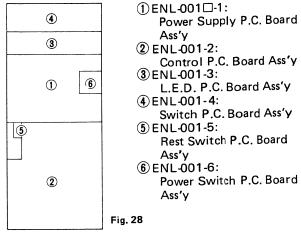
## 11. Printed Circuit Board Ass'y and Parts List

## 11-(1) ENL-001□ main amp., power supply & control P.C. board ass'y

Note (1): The number of ENL-001 $\square$  varies according to the area employed. See table below.



Each Individual P.C. Board Location



#### Note (1)

Designated Areas	P.C. Board Ass'y
U.S.A. & Canada	ENL-001A
All Other Areas	ENL-001B

#### Note (2)

#### **Transistors**

Item No.	Part Number	Rating	Descrip	tion
				Maker
Q801	2SD1265A(Q,P)		Silicon	Matsushita
Q802	2SA733A(P.Q)		•	NEC
Q803	2SC945A(P.Q)		"	"
Q804	2SB941A(P.Q)		**	Matsushita
Q805	2SC945A(P,Q)		"	NEC
Q806	2SC945A(P,Q)			"
Q807	2SD571(L.K)		•	"
Q808	2SA1015(Y.GR)			Toshiba
Q809	2SC1815(Y.GR)		<i>a</i> 1	"
Q811	2SC2120(O,Y)		"	"
Q812	2SA950(O,Y)		,	"
Q813	2SD438(D,E)		"	Sanyo
Q814	2SC945A(P,Q)		"	NEC
Q820	2SA733A(P,Q)			"
Q821	2SC945A(P,Q)		i i	"

#### **ICs**

Item No.	Part Number	Rating	Decr iption	
			Maker	
IC801	LM6416E-184		Sanyo	
IC802	NJM2058DA		Dainichi	
IC803	NJM4558D			

#### Diodes

Diodes						
Item No.	Part Number	Rating	D <sub>SC</sub> iption			
				Maker		
D801	S1RBA20F1	$\triangle$	Sicon	Shindengen		
D802	HZ12A2-L		1	Hitach i		
D803	HZ12A2-L		,	"		
D805	HZ6B2-L		'	"		
D806	152076-31	ı	1	· · ·		

#### **Diodes**

Item No.	Part Number	Rating	Description	
				Maker
D807	182076-31		Silicon	Hitachi
D808	1S2076-31		"	"
D809	1 S2076-31		"	"
D810	1S2076-31		"	"
D811	1S2076-31		"	"
D812	SR603C		L.E.D.	NEC
D813	SR603C		"	"
D814	SR603C		"	"
D816	SLR-54GC4		"	Rohm
D817	SLR-54GC4		"	••
D820	1 \$2076-31		Silicon	Hitachi
D821	182076-31		"	"
D822	1 S2076-31		"	"

#### Capacitors

Item No.	Part Number	Rat	ing	Description		
C801	QCE22HP-103	0.01 μF	500 V	Ceramic A		
C802	QCE22HP-103	••	"	'' △		
C803	QEU51EM-228M	2200 μF	25 V	Electrolytic		
C804	QEU51EM-228M	"	"	"		
C805	QET51EM-476	47 μF	"	"		
C806	QET51EM-476	"	"	"		
C807	QET51EM-476	**	"	"		
C808	QET51EM-476	**	"	"		
C809	QET51CM-476	••	16 V	"		
C810	QCS21HJ-221	220 pF	50 V	Ceramic		
C811	QCS21HJ-221	"	"	"		
C812	QCF21HP-223	0.022 µF	"	"		
C813	QET51EM-106	10 μF	25 V	Electrolytic		
C814	QET51 EM-106	"	· · ·	"		
C820	QET51EM-106	"	"	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
C821	QET51CM-476	47 μF	16 V	"		
C850	QCF21HP-223	0.022 µF	50 V	Ceramic		
C851	QFN81HJ-473	0.047 µF	"	Mylar		
C852	QET51CM-106	10 μF	16 V	Electrolytic		

#### Resistors

Item No.	Item No. Part Number		ing	Description	
R801	ORD141J-103S	10 k	1/4 W	Carbon	
R802	QRD 141J-103S	••	"	"	
R803	ORD141J-473S	47 k	"	**	
R804	QRD141J-472S	4.7 k	"	"	
R806	QRD141J-471S	470	"	"	
R808	QRD 141J-182S	1.8 k	"	**	
R809	QRD 141J-122S	1.2 k	"	"	
R810	QRD 141J-103S	10 k	"	"	
R811	QRD141J-104S	100 k	"	"	
R812	QRD 141J-103S	10 k	"	14	
R813	QRD 141J-273S	27 k	"	"	
R814	QRD141J-271S	270	"	"	
R815	QRD 141J-102S	1 k	"	"	
R816	QRD 141J-223S	22 k	"	"	
R817	QRD 141J-102S	1 k	""	"	
R818	QRD 141J-103S	10 k	**	**	
R819	QRD141J-124S	120 k	"	"	
R820	QRD141J-561S	560	"	**	
R821	0RD 125J-4R7	4.7	1/2 W	UNF, carbon △	
R822	QRD 141J-103S	10 k	1/4 W	Carbon	
R823	QRD141J-123S	12 k	" .	"	
R824	0RD141J-123S	"	"	"	
R827	0RD 141J-124S	120 k	**	"	
R828	0RD 141J-432S	4.3 k	"	••	
R829	QRD141J-102S	1 k	"	"	
R830	QRD141J-102S	"	"	"	
R831	0RD141J-333S	33 k	""	"	
R832	0RD141J-333S	"	"	"	
R833	0RD141J-271S	270	"	"	
R834	0RZ0062-100	10		Fusible A	
R835	0RZ0062-100	"		<b>"</b>	
R836	QRD 141J-824S	820 k	1/4 W	Carbon	
R837	QRD 141J-103S	10 k	"	, <b>**</b>	
R838	0RD141J-103S	"	"	"	
R840	0RD141J-123S	12 k	<u> </u>	"	

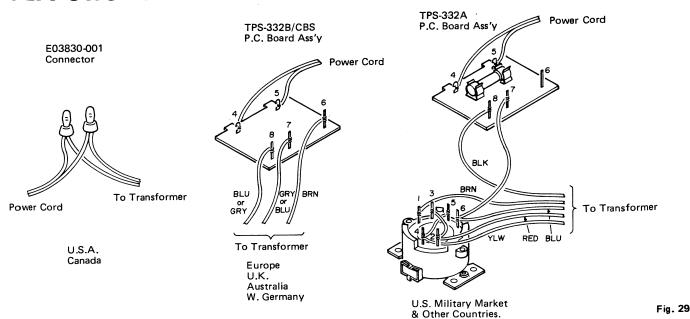
#### Resistors

Item No.	Part Number	Rating		Description
R842	QRD141J-183S	18 k -	1/4 W	Carbon
R844	QRD125J-681	680	1/2 W	UNF carbon 🛆
R848	ERGS7XK-103			Resistor array
R849	ERGS4XK-103			"
R852	QRD141J-103S	10 k	1/4 W	Carbon
R853	QRD 141J-105S	1 M	"	"
R854	QRD141J-102S	1 k	"	"
R855	QRD141J-471S	470	"	"
R856	QRD141J-102S	1 k	,,	"
R857	QRD141J-102S	"	"	"
R858	QRD141J-102S	11	"	"
R860	QRD141J-222S	2.2 k	"	"
R861	QRD141J-562S	5.6 k	"	"
R873	QRD125J-182	1.8 k	1/2 W	UNF. carbon △
R874	QRD141J-103S	10 k	1/4 W	Carbon
R875	QRZ0062-100	10		Fusible A
R876	QRZ0062-100	"		<i>''</i>
R890	QRD141J-333S	33 k	1/4 W	Carbon
R891	QRD141J-333S	11	"	"
R892	QRD141J-392S	3.9 k	"	"
R893	QRD141J-392S	"	"	"
R894	QRD141J-472S	4.7 k	"	"
R895	QRD141J-103S	10 k	"	"
R897	QRD141J-272S	2.7 k	"	"
R898	QRD141J-272S	"	"	''
R899	QRD141J-101S	100	"	"
VR801	QVP4A0B-222	2.2 k	0.1 W	Variable
VR802	QVP4A0B-222	"	"	"

#### Others

Item No.	Part Number	Rating	Description
	E67764-002		Terminal Ass'y
	E67764-103		Wrapping Terminal
	EWT011-036		Terminal Wire Ass'y
	EWT011-038		"
P801	QMV5005-007		7P Plug As'y
			(for Drive)
P802	QMV5005-008		8P Plug As'y
			(for Switch)
P803	QMV5005-005		5P Plug As'y
			(for L.E.D.)
P804	QMV5005-004		4P Plug As'y
			(for Power)
HJ807	E04371-009B		9P Socket
HJ808	E04371-006B		6P Socket
VJ807	E04371-009A		9P Socket
VJ808	E04371-006A		6P Socket
FW804	EWR34B-08SS		Flat Wire
J801	EWS017-049		Flat Wire
			(for POWIR)
CF801	E03737-009		Resonator
RY801	ESK2D05-111		Relay (forSpeed)
	E69894-002		Heat Sink
	E68712-001		Bracket
	SBST3008Z		Screw
	SPSP2008Z		"
	E45524-002		Fuse Clip
		,	(for ENL-)01 A)
	EMG7331-001		Fuse Clip
			(for ENL-101 B)
SW801	QST4101-E09		Push Swith
	1		(for POWIR)
SW802	ESP0001-008		Push Swith
SW803	ESP0001-008		"
	ESP0001-008		"
	ESP0001-008		"
SW806			"
SW807	ESP0001-008		"
SW808			"
SW809	QSS1201-034		Slide Swith
	E10846-101		Circuit Bard
			(for ENL)01 A)
	E10846-102		Circuit Bard
			(for ENL)01 B)

## 12. Power Cord Connections in Different Areas



#### 12-(1) How to handle the solderless connector

In this turntable, a solderless connector is used to connect the power cord with the primary lead wire of the power transformer.

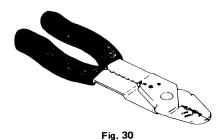
When it is unavoidable to replace this connector for replacement of the power transformer, or the like, positively perform the replacement in accordance with the following procedure to avoid dangers.

- Connector part number E03830-001
- Tools

Tool for installing solderless connectors.

Do not use those (small cutting pliers, etc.) other than regular tools.

Example: VACO No. 1963 (Courtesy Vaco Products Co.)



- Replacement
- 1. Cut both the power cord and the primary lead wire at near the edge of the connector to be replaced.

Note: Do not re-use the used connector.

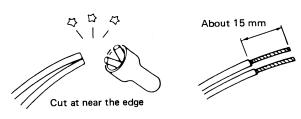


Fig. 31

Fig. 32

2. Peel off the coverings so that the respective conductor tops appear by about 15 mm as shown in the Fig. 32.

Note: In the case of stranded wires, test each wire.

3. Adjust the tips of the power cord and the primary lead wire with each other, then securely insert them into the connector as shown in the Fig. 33.

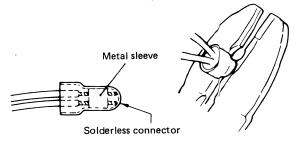


Fig. 33

Fij. 34

4. Secure the nearly equal central part of the metal sleeve with the second concave of the tool for solderless securing as shown in the Fig. 34.

Note: Perform a complete securing.

5. After solderless securing, check the following as shown in the Fig. 35.

Note: Protect connector with isolation tape or vinyl tube for safety. Furthermore, clamp it for out of touch with metal part.

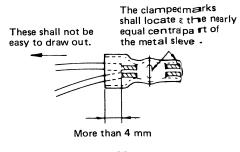


Fig. 35

## 13. Packing Materials and Parts Numbers

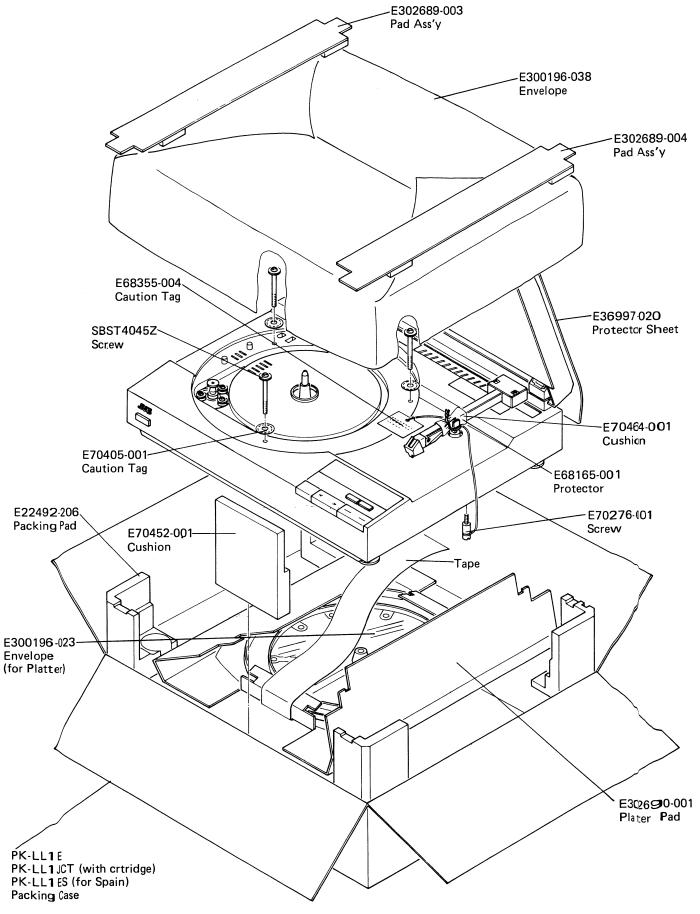
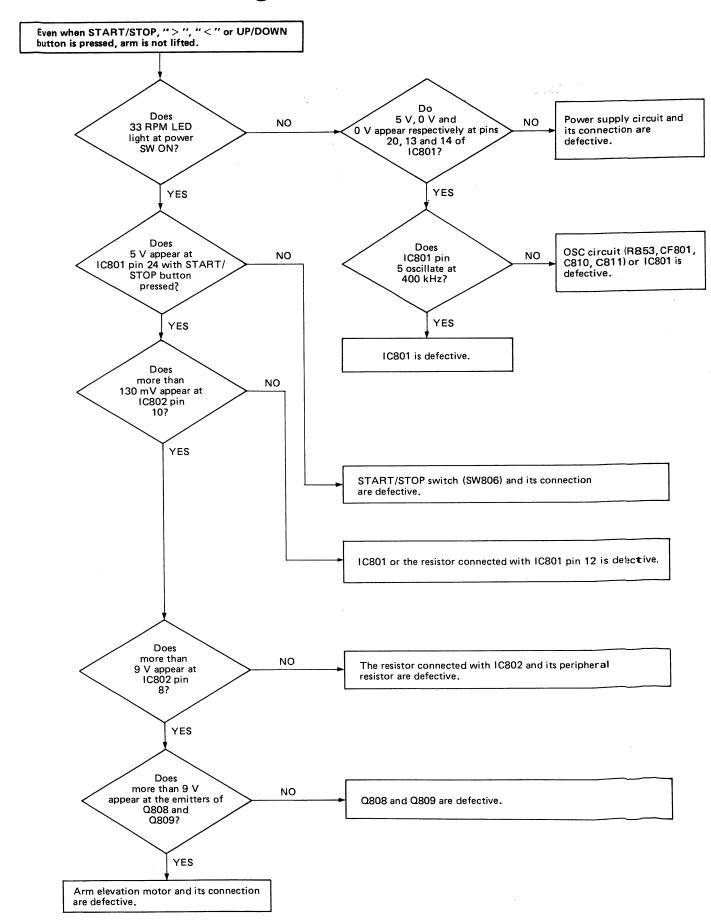
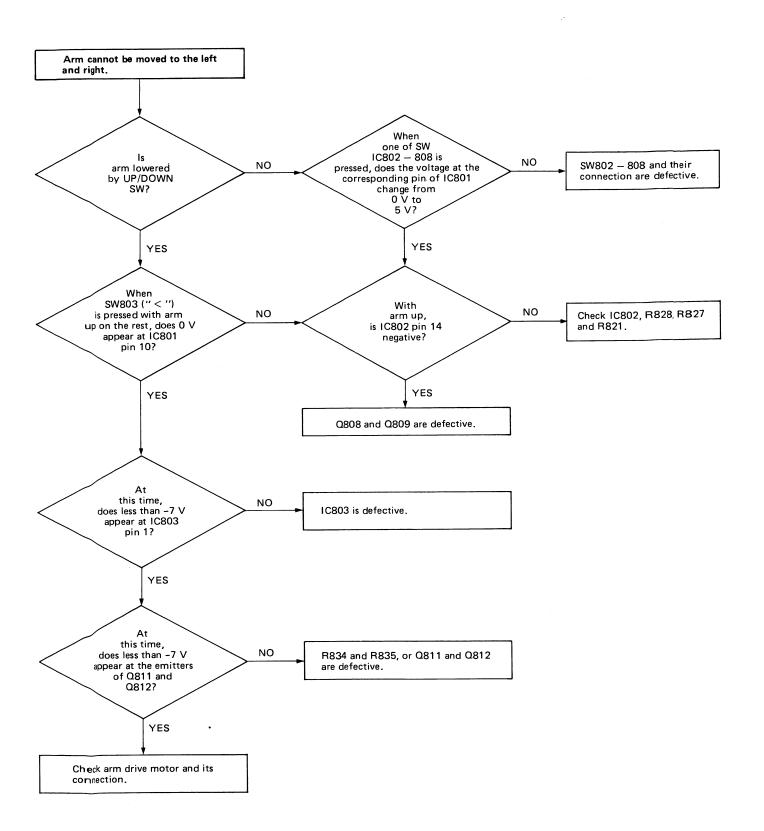


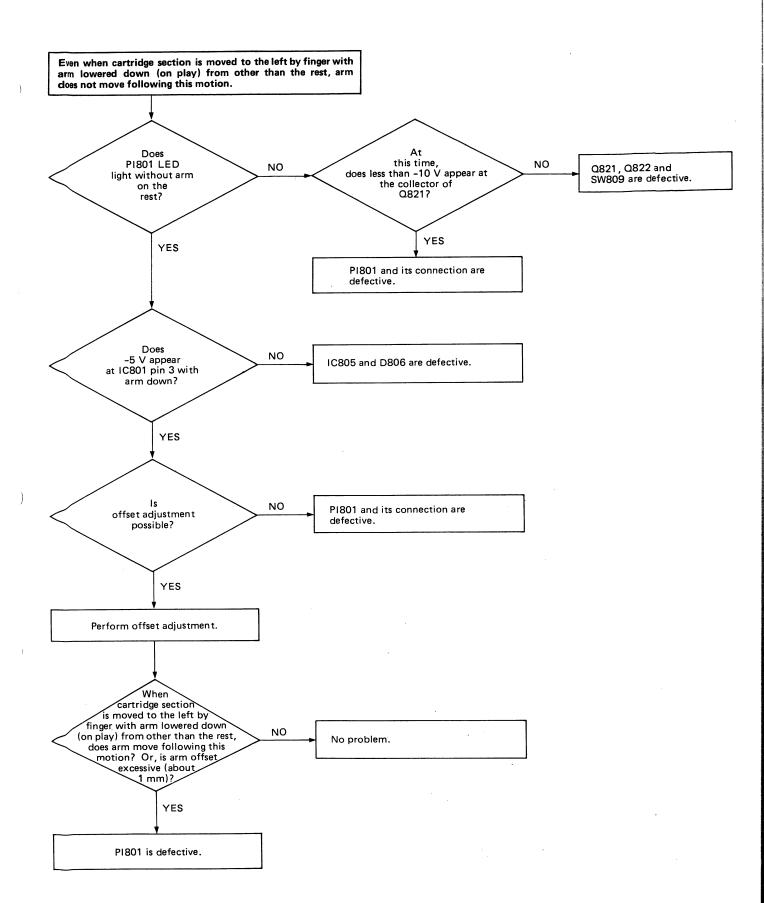
Fig. 36

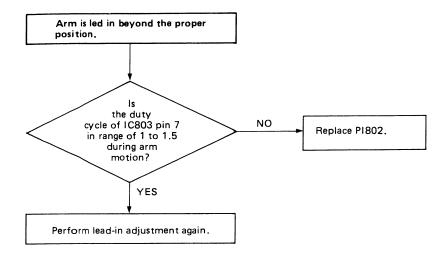
L-L1 No. 2658

## 14. Troubleshooting









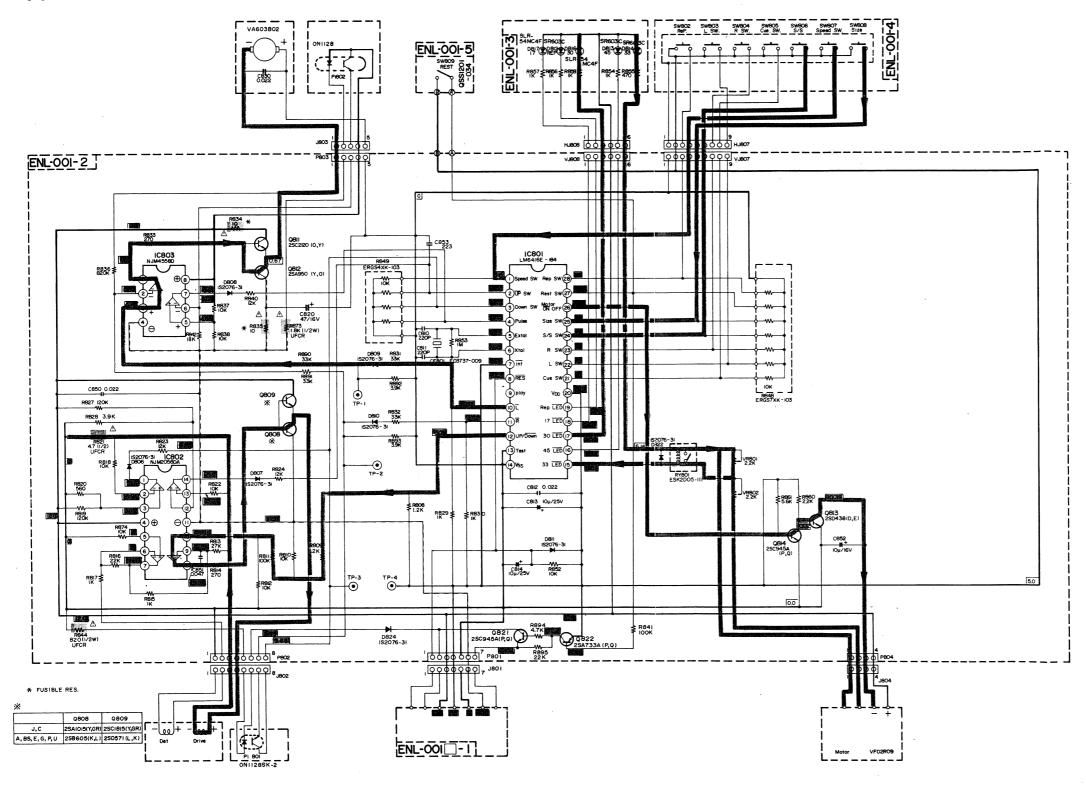
## 15. Parts List with Specified Numbers for Designated Areas

Item No.	Description	U.S.A. & Canada	U.S. Military Market & Other Countries	Europe & West Germany	Australia	U.K.
1	Power Transformer A	ETP1000-17JA	ETP1000-17GA	ETP1000-17EA	ETP1000-17EA	ETP1000-17E ABS
2	Power Cord A	QMP1200-200	QMP7600-250	QMP3900-200	QMP2500-244	QMP9017-(08BS
3	Cord Stopper △	QHS3876-162	QHS3876-162	QHS3876-162	QHS3876-162	QHS3876-162BS
4	Connector A	E03830-001	_		_	-
5	Fuse (Primary) A	_	QMF51A2-R50L	_	_	_
6	Fuse (Secondary) 🛆	QMF61U1-R80	QMF51A2-R80L	QMF51A2-R80L	QMF51A2-R80L	QMF51 A2R8OLBS
7	Voltage Selector △	_	QSR0085-008U	_		-
8	Main P.C. Board Ass'y	ENL-001A	ENL-001B	ENL-001B	ENL-001B	ENL-001B
9	Fuse P.C. Board Ass'y	TPS-332A	TPS-332A	TPS-332B	TPS-332B	TPS-332CES
10	P.C. Board Case	_	E302244-003	E302244-003	E302244-003	E302244-0)3
11	P.C. Board Cover	_	E302246-001	E302246-001	E302246-001	E302246-0)1
12	Voltage Selector Cover	_	E302764-001	_	_	-
13	Pick up Ass'y	_	MP-342S	MP-342S	MP-342S	MP-342S
14	Tonearm Ass'y	E24400-001	E24400-001	E24400-001	E24400-001	E24400-001
15	Cartridge	_	MD1045Z	MD1045Z	MD1045Z	MD1045Z

 $\triangle$  : Safety parts

## 16. L-L1 Schematic Diagram

#### 16-(1) Control section

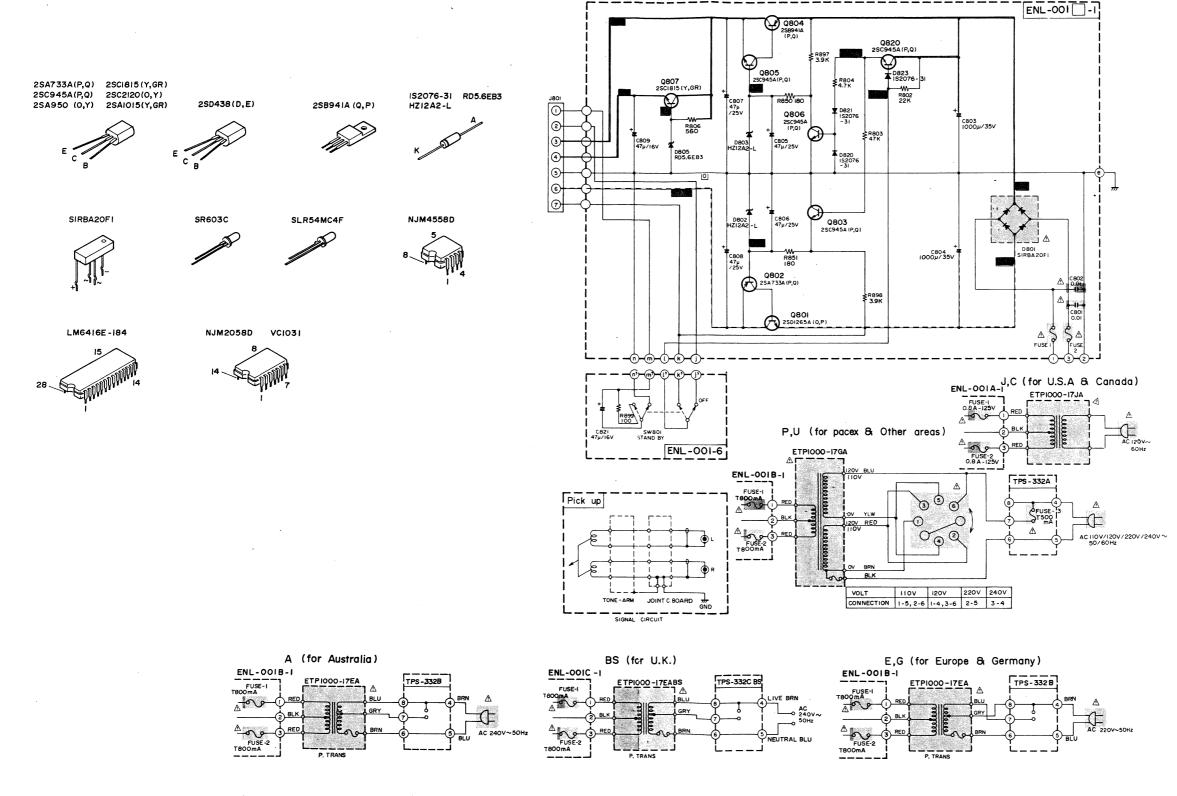


#### Notes:

- 1. ——indicates positive B power supply.
- 2. ----indicates negative B power supply.
- indicates signal path.
- 4. Voltage values measured with a tester (impedance  $20 \text{ k}\Omega/V$ ) in 6. This is the standard circuit diagram. mode of "33-1/3 r.p.m." are indicated as below.

  Example: (unit: V)
- 5. When replacing the parts in the darkened area ( ) and those marked with  $\, \underline{\mathbb{A}} \,$  , be sure to use the designated parts to ensure
  - The design and contents are subject to change without notice.

#### 16-(2) Power supply section



#### Notes:

- 1. ——indicates positive B power supply.
- 2. ----indicates negative B power supply.
- 3. indicates signal path.
- Voltage values measured with a tester (impedance 20 kΩ/V) in mode of "33-1/3 r.p.m." are indicated as below.
   This is the standard circuit diagram. The design and contents are subject

Example: (unit: V)

- 5. When replacing the parts in the darkened area ( ) and those marked with  $\triangle$ , be sure to use the designated parts to ensure safety.
- This is the standard circuit diagram.The design and contents are subject to change without notice.

## 17. Accessories List

I am No.	Description	U.S.A. & (Canada)	U.S. Military Market & (Other Countries)	Europe & (Australia)	West Germany	U.K.
1	Instruction Book	E30580-1111A	E30580-1111A	E30580-1111A	E30580-1111A	E3058O-1111ABS
2	Warranty Card	BT20047A (BT20025F)	BT20047A	(BT20029C)	BT20064	BT200 <b>6</b> 0
3	Service Information Card	BT20046B	BT20046B	_	_	_
4	EP Adaptor	E66329-002	E66329-002	E66329-002	E66329-002	E66329-002
5	Siemens Plug		` (E04056)	_	_	_
6	Safety Instruction	BT20044D ( " )	_		_	_
7	Envelope	E300196-010	E300196-010	E300196-010	E300196-010	E300196-010
8	(for Instruction Book) Envelope (for Warranty Card)	E66416-003	_		-	
9	Driver	E302584-001	_	_	_	_
10	Envelope (for Driver)	QPGA007-00605	_	_	_	_
11	EEC Agency	/	_	_	BT20066	BT200 <b>6</b> 6
12	Cartridge Mounting Screw	E70254-001 ( — )	_	_	_	_